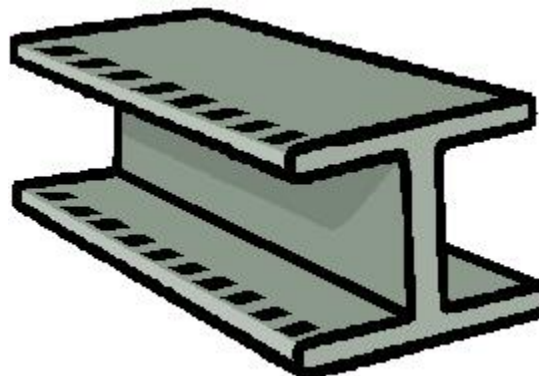


SCHEDULING NEWS

ACCESS THE MOST CURRENT ROLLING SCHEDULE ANY TIME OF DAY BY VISITING:

WWW.STLD-CCI.COM

**



ALL DATES ARE SUBJECT TO CHANGE WITHOUT NOTICE DUE TO MILL PRODUCTION CONDITIONS

SDI reserves the right to change or modify "P" (planned / projected status), dates in order to best serve our customers' and the Mill's needs.

All changes and cancellations to orders are subject to MILL APPROVAL.

Deadlines are based on production processes and requirements and are subject to change.

SDI, Columbia City has received ABS approval (including ABS Quality Assurance Program) to produce wide flange beams and H-piling for ordinary strength, grades A and B and higher strength, grades AH32, AH36.

Cast dates are 10 days prior to rolling.
 Change requests prior to cast date subject to review.

**ALL CAST DATES ARE SUBJECT TO CHANGE
 WITHOUT NOTICE**

	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43		
	05/08	05/15	05/22	05/29	06/05	06/12	06/19	06/26	07/03	07/10	07/17	07/24	07/31	08/07	08/14	08/21	08/28	09/04	09/11	09/18	09/25	10/02	10/09	10/16		
W36X135-256								C								P										
W36X232								C								P										
W33X118-169								C								P										
W30X90-148								C								P										
W27X146-194		CR					I					P					P					P				
W27X84-129		CR					I					P					P					P				
W24X104-250	CR					C					O				P					P						
W24X56-103	CR					C					O				P					P						
W24X55-62	CR					C					O				P					P						
W21X223-275		CR					I					P					P					P				
W21X101-201		CR					I					P					P					P				
W21X48-93		CR					I					P					P					P				
W21X44-57		CR					I					P					P					P				
W18X76-234					C					O				P					P					P		
W16X67-100					C					O				P					P					P		
W14X145-283				CC					O				P					P					P			
W14X90-132			CC						O				P					P					P			
W14X61-82			CC						O				P					P					P			
W12X170-252					C					O				P					P					P		
W12X65-152					C					O				P					P					P		
W12X53-58					C					O				P					P					P		
W10X49-112				CC					O				P					P					P			
H16X88-183					NR					STA				STA					STA							
HP14X73-117			CC						O				P					P					P			
HP12X53-117					C					O				P					P					P		
HP10X42-57				CC					O				P					P					P			

As of 05/23/2022 12:20 pm
 C - Closed CC - Cast CR - Cast/Rolled O - Open I - Inquire P - Proposed STA - Subject To Accumulation
 NR - Not Rolling TBA - To Be Announced Numbers following code letters indicate week product will roll.

Cast dates are 10 days prior to rolling
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	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43
	05/08	05/15	05/22	05/29	06/05	06/12	06/19	06/26	07/03	07/10	07/17	07/24	07/31	08/07	08/14	08/21	08/28	09/04	09/11	09/18	09/25	10/02	10/09	10/16
W18X50-71	CR								O								P							
W18X35-46	CR								O								P							
W16X36-57		CR								O									P					
W16X26-31		CC								O									P					
W14X43-53					O								P								P			
W14X30-38			CC								O								P					
W14X22-26			CC								O								P					
W12X40-50				CC								O								P				
W12X26-35							O								P								P	
W12X14-22								O								P								
W10X33-45					O								P								P			
W10X22-30							O								P								P	
W10X12-19							O								P								P	
W8X31-67				C								O								P				
W8X24-28				C								O								P				
W8X18-21						O								P								P		
W8X10-15						O								P								P		
W6X15-25								O								P								
W6X9-16								C								C								
W5X16-19																								
W4X13																								
M12							C																	
M10					C								C								C			
M8			C								C								C					
L8X8																								
L8X6																								
L8X4																								
L6X6							C								C								C	
L5X5					C								C									C		
HP8X36																								
C15X33-50								O								P								
C12X20-30						O								P								P		
C10X15-30						O								P								P		
C8X11-18																								
Rebar		P		P		P		P		P		P		P		P		P		P		P		

As of 05/23/2022
 12:20 pm

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